

INTERNATIONAL PAPER - TEXARKANA MILL  
DOMINO, TEXAS

**International Paper's Texarkana Mill, of Domino, Texas**, manufactures bleached pulp and paperboard, primarily folding carton and paper cup stock. International Paper has several of its facilities in Performance Track. The Texarkana Mill feels that an EMS has value because it demonstrates environmental dedication, it shows this dedication to the public and because it improves business.

#### ENVIRONMENTAL PERFORMANCE

##### *Past Accomplishments*

International Paper's Texarkana Mill has demonstrated its commitment to environmental performance through reduced total materials use. Since 1999, the facility has:

- **Reduced total materials use** 10% by improving current methods to reduce wood loss and monitor how wood is used during processing, and chip processes to allow for a reduction in fiber loss
- **Reduced hazardous materials use** 12% by improving the bleaching process through pulp washing and delignification prior to bleaching, thus reducing the amount of chlorine dioxide needed.

##### *Future Commitments*

Looking towards the future, the Texarkana Mill is working on environmental improvement initiatives such as reducing habitat impacts, total materials use, total energy use, and total water use. By 2004, the facility will:

- **Reduce habitat impacts** by constructing 100 acres of wetlands.
- **Reduce total materials use** 15% through improving the cleaning and rejection equipment, and reducing the basis weight of paper.
- **Reduce total energy use** by 205,530,000,000 Kwh by improving manufacturing processes which will reduce steam consumption and purchased fuel consumption. The facility will also hold employee training. This reduction is equal to over 30,000 barrels of oil.

#### AT A GLANCE:

Industry Sector:	NAICS 2631
Business:	Manufactures bleached pulp and paperboard
Facility Employees:	500-1,000
Accomplishments:	Reduced total materials use Reduced hazardous materials use
Commitments:	Reduce habitat impacts Reduce total materials use Reduce total energy use Reduce total water use
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- **Reduce total water use** by 485 million gallons per year through operational changes and other projects to reduce water.

## COMMUNITY OUTREACH

The facility holds quarterly meetings with all of its employees, and meets with local environmental scientific advisory groups. Also, the facility has a partnership with area schools to help in their environmental programs. Important matters will be disseminated through newspaper articles, facility tours and presentations to area groups. The Annual Performance Report will be made available through the local newspapers, the mill newspaper, and the facility web site to be developed.